CROWN ZELLERBACH CORPORATION
CAMAS, WASHINGTON

Management REPORT

No. 54

January 21, 1954

FLASH: HEADQUARTERS TODAY ANNOUNCED PURCHASE of 42 acres of industrial property in east Antioch, Calif. The land fronts on the San Joaquin river which at this point is of sufficient depth to dock ocean-going vessels. The land was acquired as a site for a new paper mill to be erected sometime in the future to produce paper for the growing bay area market. It is planned that paper will be made at Antioch from kraft pulp available from various sources, including a possible kraft pulp mill at Duncan Bay on Vancouver Island. Such a kraft pulp mill, if constructed, would be the second unit of the Elk Falls Co., Ltd. The first unit is a newsprint mill built two years ago by Canadian subsidiaries of CZ Corp.

WOODMILL AND RIVER OPERATIONS: The Woodmill is running extra shifts to increase the chip supply and to keep the machinery from freezing up. The tug, CROWN OF CAMAS, worked an extra shift Sunday because of ice on the logs, and the necessity of towing older rafts from Fisher's storage.

SULFITE MILL: Production for the week was 2,276 tons. No. 5 digester relining has been completed. The KRAFT MILL made a total of 3,007.5 tons last week. On Jan. 16, the Kraft mill passed its 400th day without an accident. NAPKIN DEPARTMENT: Produced 11,777 cases; shipped 21,994 cases. WAXED LUNCH ROLL: Produced 3,692 cases; shipped 5,920 cases. CONVERTING PLANT: Produced 26,515 cases; shipped 53,658 cases.

PRINTING DEPARTMENT: The rider roll motor lift on the new rewinder broke down which meant that the rewinder would not operate while waiting for parts. Elgin Wiles, rewinder operator, suggested that the rider roll brace be drilled and an eye bolt inserted. The hoist could then be used to raise the roll, and unhooked when removing it. This was done. The suggestion put into operation what would otherwise have been idle equipment and prevented the temporary layoff of two men.

BAG FACTORY: Produced 32,503 bales; shipped 35,555 bales. The film developed by our Sales department in cooperation with C&H on the use of our sugar bags has been shown to all of the adjusters, the sugar bag machine crews, the sugar bag balers, and the bag factory inspectors. The picture points out the items which must be watched in order to give customers satisfactory products.

CROWN CAMAS FEDERAL CREDIT UNION officials announce that the 18th annual meeting of the members will be held on Friday, January 22, at 8:00 P.M. in the MacMaster assembly room. A short business meeting will be held which will include the declaration of dividends on 1953 savings, election of officers and committee members. The Credit Union office committee has selected useful and attractive gifts to be given as door prizes. About 90 persons attended last year's annual meeting.

MILL COLLECTIONS for the March of Dimes has reached $199.96, according to Bill Sampson, chairman. (P. S. 4¢ has just been contributed.)

190 PERSONS contributed blood Monday during the visit of the Red Cross unit. 21 others volunteered but were not accepted because of some health condition. "The response of mill people was gratifying," Jack Robertson, under whose direction the program was set up, said yesterday. "Considering the bad weather and effort that people have to make going to and from work, it was a very good turn-out." The Post Record next week will carry a picture of one of our fellow-workers, Robert Collins, #1 Finishing, contributing his 30th pint of blood.

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THE TEMPERATURE is news these days, with the thermometer at the Filter Plant diving to 17° yesterday (Wednesday) morning. This morning's reading was 19 °. Moisture for 1954 now totals 4.98 in. compared with last year's rainfall of 10.96 in. by January 20. The river level today is 8.2 ft. Last year on this date, the drenching rains had swollen the river to 18.3 ft.

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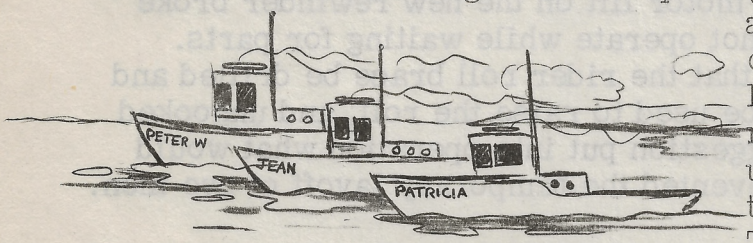
STEAM PLANT: 7000 barrels of oil were delivered Friday and 7092 barrels on Tuesday by the new Western Transportation barge in use only two weeks. Our oil usage, ordinarily about 8000 barrels per week, has increased during this cold weather to about 11,000 barrels as the steam plant is being taxed to capacity.

Our fuel oil is brought by ocean tanker from San Pedro, California to Portland, is transferred to WT barges, brought to our dock, and pumped into storage tanks on the river bank. Steam plant operators then take over, and pump it to storage tanks outside the steam plant. From these, it is burned to produce steam for many purposes, including the cooking of sulfite and kraft pulp, the drying of paper coming off the machines, and the heating of offices and departments throughout the plant. Steam also produces the power which generates about 20% of the electricity used in the mill.

Western Transportation barges towed by WT boats bring oil to the mill several times a week. The tugs most frequently seen here are the Peter W, the Patricia, and the Jean. They service many other industrial plants on the Columbia and Willamette rivers, such as other pulp and paper mills, the aluminum plants, and those of the utilities companies. They also deliver oil to the river and ocean going vessels in port. The barge, which made its first Camas delivery on Friday, is the largest and newest now on the river, with a capacity of 7500 barrels as compared to the usual 2500 barrel-capacity. Its addition further insures fast and continuous service to oil-consuming industries of the Portland area.



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PAPER MACHINE EFFICIENCY last week was very good with all machines except three averaging more than 90%, and Nos. 2, 3, 7, and 12 going over 95%. No. 2 machine was highest with 96.6%. No. 11 changed from green to yellow Zee. No. 5 went off Alpine meat-wrap. No. 7 ran Satina kraft all week. No. 8 had a good week on Alpine butcher paper. No. 12 produced white diphenyl tissue at an average of 16 tons per day and had no down-time. No. 15 changed from tabulating card stock on Saturday morning to several small orders of file folder stock. Production for all machines averaged 712.8 tons per day.

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